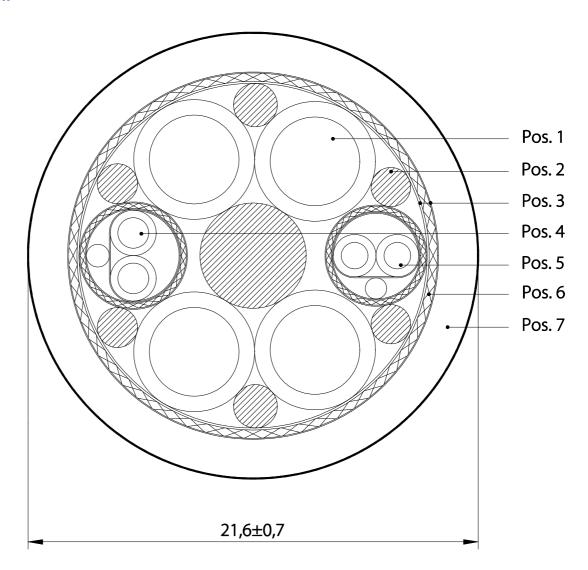




#### Construction



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# **Cable description**

Pos. 1	4 insulated wires 10 mm <sup>2</sup> conductor	bare copper, single wire 0,20 mm			
		in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6			
	insulation colours	PP black wires with white numbers 1-– 3, greenyellow			
Pos. 2	filler				
Pos. 3	tapings				
Pos. 4	shielded pair 2x1,5 mm <sup>2</sup> conductor insulation colours taping drainwire 0,5 mm <sup>2</sup> 1. shielding 2. shielding	bare copper, single wire 0,15 mm in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6 PP black wires with white numbers 7 – 8 tin plated copper, single wire 0,15 mm both sides aluminized polyester tape braiding of tinned copper wires 0,128 mm optical covering min. 85 %			
Pos. 5	taping <b>shielded pair 2x1,0 mm<sup>2</sup></b> conductor insulation colours taping drainwire 0,5 mm <sup>2</sup> 1. shielding 2. shielding taping	bare copper, single wire 0,15 mm in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6 PP black wires with white numbers 5 – 6 tin plated copper, single wire 0,15 mm both sides aluminized polyester tape braiding of tinned copper wires 0,128 mm optical covering min. 85 %			
Pos. 6	shielding	braiding of tinned copper wires 0,20 mm optical covering min. 85 %			
Pos. 7	outer jacket colour overprint in black with Inkjet XX YYYY outer diameter	Polyurethan in accordance to DIN VDE 0282 part 10 / HD22.10 S2 orange mat following RAL 2003 LEONI A FieldLink MC LEHC 004905 Rev.0 [ $4x10+(2x1,0)+(2x1,5)$ ] XX/YYYY E47543 Www STYLE 20234 I/II A/B 80°C 1000V FT-1 production week production year <b>21,6 ± 0,7 mm</b> wedge. They are only a not binding advice and serve as a starting point for plannings.			
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### **Electrical properties**

operating voltage	Pos. 1	$U_0/U$	0,6/1,0 kV
	Pos. 1 according 🔊 🔊	max.	1000 V
	Pos. 4, 5	max.	24 V
	Pos. 4, 5 according 🔊 🔊	max.	1000 V
test voltage	Pos. 1 conductor/conductor		4,0 kV 50Hz AC
	Pos. 1 conductor/shield		3,0 kV 50Hz AC
	Pos. 4, 5 conductor/conductor		4,0 kV 50Hz AC
	Pos. 4, 5 conductor/shield		3,0 kV 50Hz AC
conductor resistance	Pos. 1	max.	1,91 <b>Ω/km</b> at +20°C
	Pos. 4	max.	13,3 $\Omega$ /km at +20°C
	Pos. 5	max.	19,5 <b>Ω/km</b> at +20°C

#### **Mechanical properties**

bending radius for fixed installation for drag chain installation		6 x outside diameter 12 x outside diameter*
acceleration		5 m/s²
traversing speed	max.	180 m/min
bendings in drag chains	min.	10.000.000
torque at a lenght of 1000 mm	max.	± 30 degree
horizontal lenght of the cable	max.	5 m
total weight	nom.	838 kg/km

## **Thermal properties**

transport a	and installation nd stocking for fixed installation for drag chain installation	-20°C bis +60°C -50°C bis +80°C -50°C bis +80°C -20°C bis +60°C

short cut

max. +150°C (≤5 sec.)

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## **Chemical properties**

oil resistant in accordance to VDE 0282 part 10 / HD 22.10 S2 (test method to EN60811-2-1) flame retardant in accordance to UL 1581 Vertical Wire Flame Test (VW-1) flame retardant in accordance to CSA C22.2 Vertical Flame Test (FT-1) flame retardant in accordance to IEC 60332-1-2 halogen free in accordance to IEC 60754-2 free of silicon and FCKW



the cable corresponds to EU – directive 2002/95/EG (RoHS)

## Standard

UL Subject 758, Style 20234 and CSA - C22.2 No. 210



Cable is approved to UL Style 20234 80°C 1000V VW-1 and cUL AWM I/II A/B 80°C 1000V FT-1

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