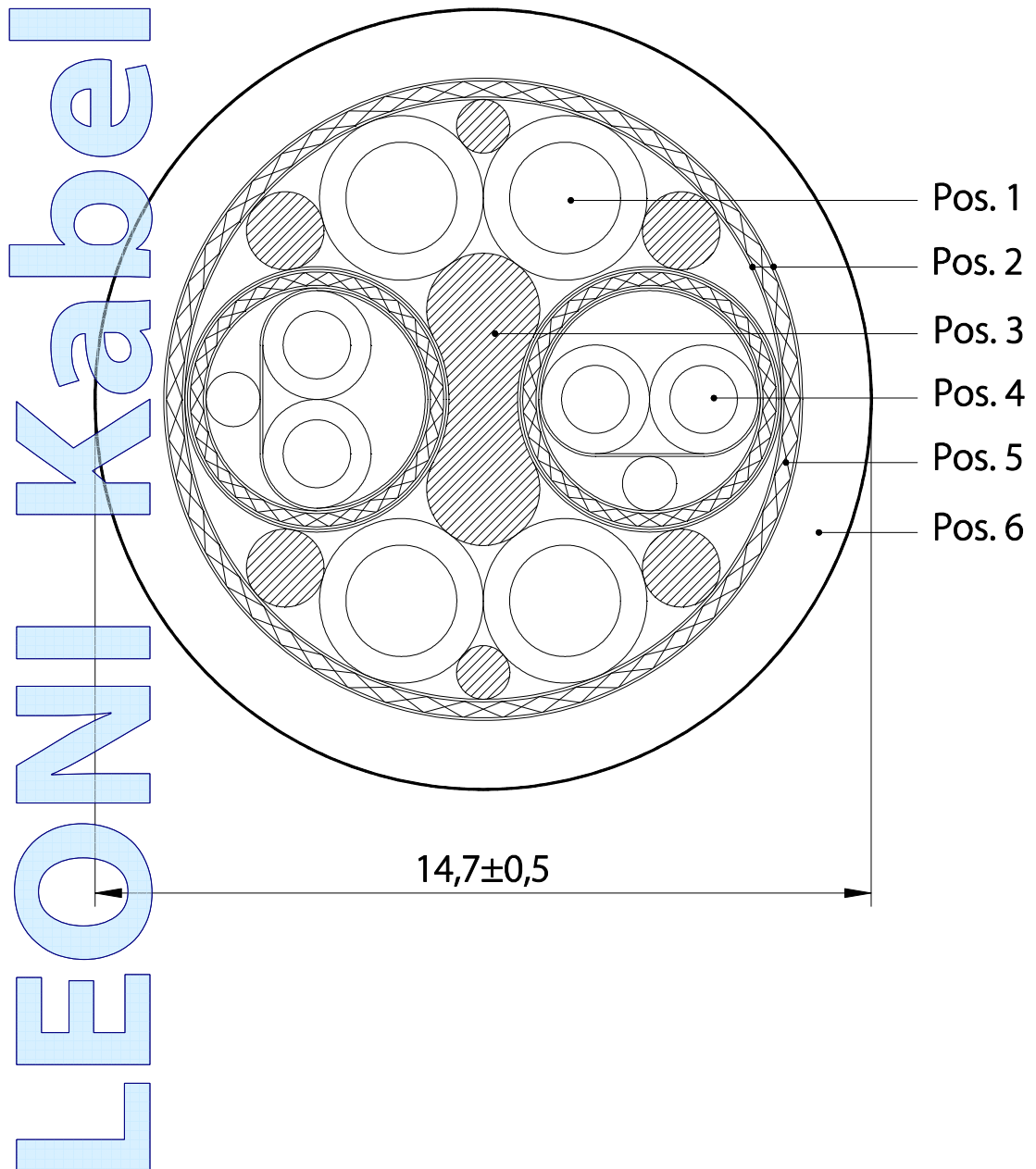


LEONI Part No.:
LEHC 004899 Rev.0

Construction

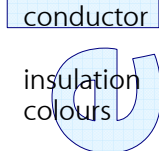


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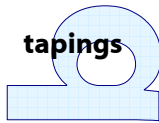
Cable description

Pos. 1 **4 insulated wires 2,5 mm²**

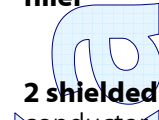


bare copper, single wire 0,15 mm
in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6
PP
black wires with white numbers 1-- 3, greenyellow

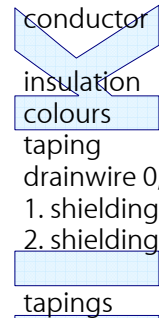
Pos. 2 **tapings**



Pos. 3 **filler**



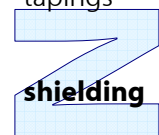
Pos. 4 **2 shielded pairs 2x1,0 mm²**



bare copper, single wire 0,15 mm
in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6
PP
black wires with white numbers 5 – 8

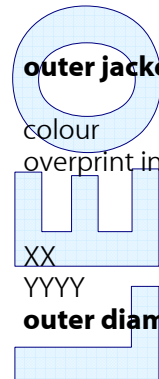
tin plated copper, single wire 0,15 mm
both sides aluminized polyester tape
braiding of tinned copper wires 0,128 mm
optical covering min. 85 %

Pos. 5 **shielding**



braiding of tinned copper wires 0,15 mm
optical covering min. 85 %

Pos. 6 **outer jacket**



Polyurethan in accordance to DIN VDE 0282 part 10
/ HD22.10 S2
orange mat following RAL 2003
LEONI A FieldLink MC LEHC 004899 Rev.0
[4x2,5+2x(2x1,0)] XX/YYYY
E47543 c us AWM STYLE 20234 I/II A/B 80°C 1000V FT-1
production week
production year
14,7 ± 0,5 mm

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LEONI Part No.:
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Electrical properties

operating voltage	Pos. 1	U ₀ /U	0,6/1,0 kV
	Pos. 1 according to IEC 60332-1	max.	1000 V
	Pos. 4	max.	24 V
test voltage	Pos. 4 according to IEC 60332-1	max.	1000 V
	Pos. 1 conductor/conductor		4,0 kV 50Hz AC
	Pos. 1 conductor/shield		3,0 kV 50Hz AC
	Pos. 4 conductor/conductor		4,0 kV 50Hz AC
	Pos. 4 conductor/shield		3,0 kV 50Hz AC
conductor resistance	Pos. 1	max.	7,98 Ω/km at +20°C
	Pos. 4	max.	19,5 Ω/km at +20°C

Mechanical properties

bending radius for fixed installation	min.	6 x outside diameter
for drag chain installation	min.	12 x outside diameter*
acceleration	max.	5 m/s ²
traversing speed	max.	180 m/min
bendings in drag chains	min.	10.000.000
torque at a length of 1000 mm	max.	± 30 degree
horizontal length of the cable	max.	5 m
total weight	nom.	370 kg/km

Thermal properties

treatment and installation	-20°C bis +60°C
transport and stocking	-50°C bis +80°C
operating for fixed installation	-50°C bis +80°C
for drag chain installation	-20°C bis +60°C
short cut	max. +150°C (≤ 5 sec.)

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LEONI Part No.:
LEHC 004899 Rev.0

Chemical properties

oil resistant in accordance to VDE 0282 part 10 / HD 22.10 S2 (test method to EN60811-2-1)
flame retardant in accordance to UL 1581 Vertical Wire Flame Test (VW-1)
flame retardant in accordance to CSA C22.2 Vertical Flame Test (FT-1)
flame retardant in accordance to IEC 60332-1-2
halogen free in accordance to IEC 60754-2
free of silicon and FCKW



the cable corresponds to EU – directive 2002/95/EG (RoHS)

Standard

UL Subject 758, Style 20234 and CSA - C22.2 No. 210



E 47543

Cable is approved to UL Style 20234 80°C 1000V VW-1 and cUL AWM I/II A/B 80°C 1000V FT-1

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