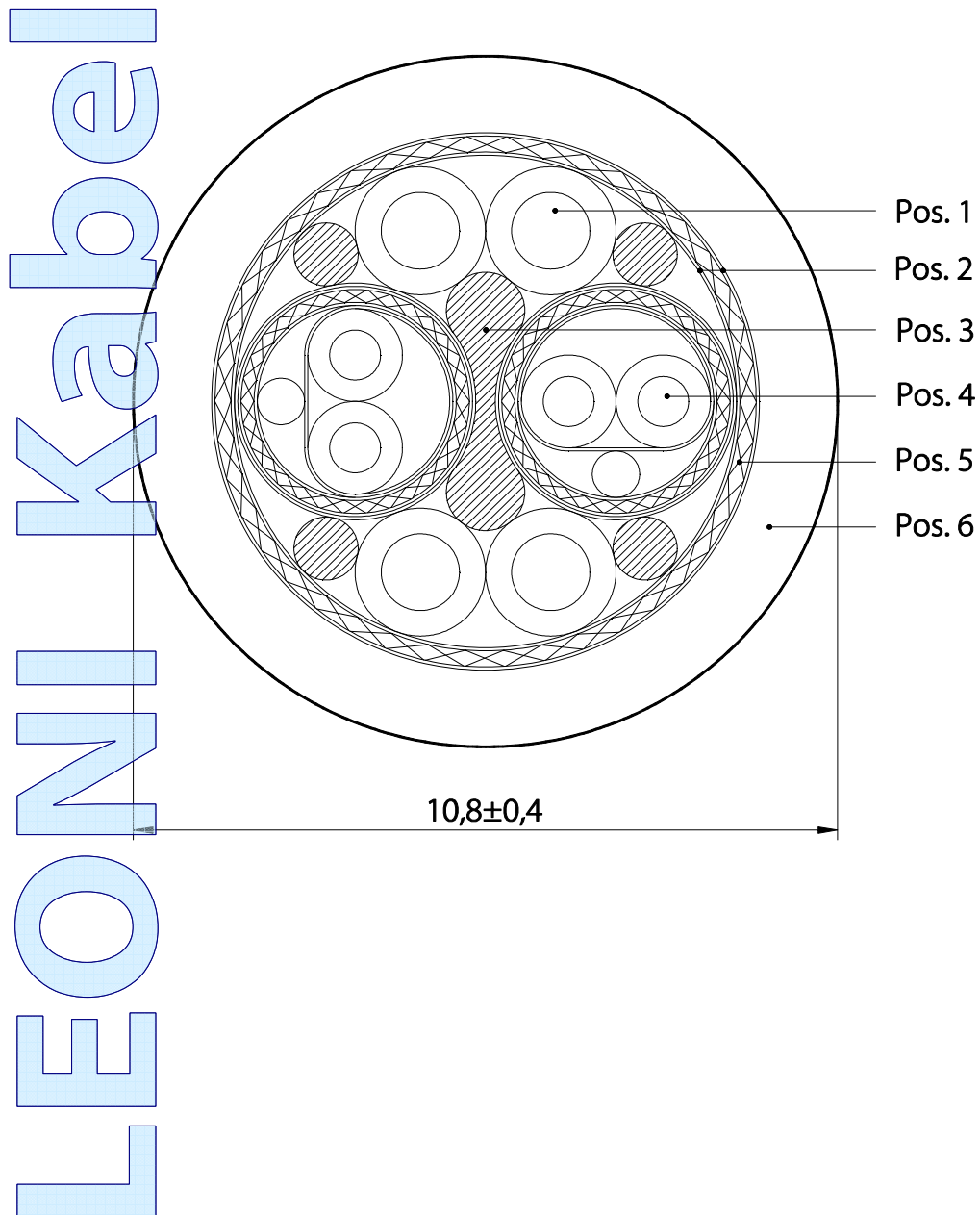


LEONI Part No.:
LEHC 004897 Rev.0

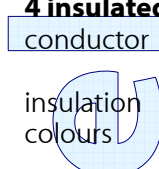

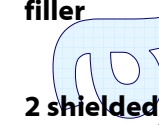
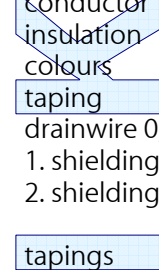
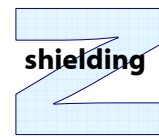
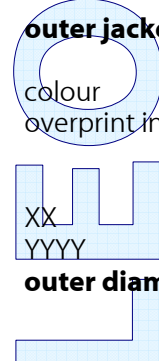

Construction



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LEONI Part No.:
LEHC 004897 Rev.0



Cable description

<p>Pos. 1</p> <p>4 insulated wires 0,75 mm²</p> <p>conductor</p> <p>insulation colours</p>		<p>bare copper, single wire 0,15 mm in accordance to DIN EN 60228 cl. 6 / IEC 60228 cl. 6 PP black wires with white numbers 1-- 3, greenyellow</p>
<p>Pos. 2</p> <p>tapings</p>		
<p>Pos. 3</p> <p>filler</p>		
<p>Pos. 4</p> <p>2 shielded pairs 2x0,34 mm²</p> <p>conductor</p> <p>insulation colours</p> <p>taping</p> <p>drainwire 0,24 mm²</p> <p>1. shielding</p> <p>2. shielding</p> <p>tapings</p>		<p>bare copper, single wire 0,1 mm PP black wires with white numbers 5 – 8</p> <p>tin plated copper, single wire 0,127 mm both sides aluminized polyester tape braiding of tinned copper wires 0,10 mm optical covering min. 85 %</p>
<p>Pos. 5</p> <p>shielding</p>		<p>braiding of tinned copper wires 0,128 mm optical covering min. 85 %</p>
<p>Pos. 6</p> <p>outer jacket</p> <p>colour</p> <p>overprint in black with Inkjet</p> <p>XX</p> <p>YYYY</p> <p>outer diameter</p>		<p>Polyurethan in accordance to DIN VDE 0282 part 10 / HD22.10 S2 orange mat following RAL 2003 LEONI A FieldLink MC LEHC 004897 Rev.0 [4x0,75+2x(2x0,34)] XX/YYYY E47543  AWM STYLE 20234 I/II A/B 80°C 1000V FT-1 production week production year 10,8 ± 0,4 mm</p>

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LEONI Part No.:
LEHC 004897 Rev.0

Electrical properties

operating voltage	Pos. 1	U_0/U	0,6/1,0 kV
	Pos. 1 according 	max.	1000 V
	Pos. 4	max.	24 V
test voltage	Pos. 4 according 	max.	1000 V
	Pos. 1 conductor/conductor		4,0 kV 50Hz AC
	Pos. 1 conductor/shield		3,0 kV 50Hz AC
	Pos. 4 conductor/conductor		4,0 kV 50Hz AC
	Pos. 4 conductor/shield		3,0 kV 50Hz AC
conductor resistance	Pos. 1	max.	26,0 Ω /km at +20°C
	Pos. 4	max.	57,0 Ω /km at +20°C

Mechanical properties

bending radius for fixed installation		min.	6 x outside diameter
for drag chain installation		min.	12 x outside diameter*
acceleration		max.	5 m/s ²
traversing speed		max.	180 m/min
bendings in drag chains		min.	10.000.000
torque at a length of 1000 mm		max.	± 30 degree
horizontal length of the cable		max.	5 m
total weight		nom.	172 kg/km

Thermal properties

treatment and installation		-20°C bis +60°C
transport and stocking		-50°C bis +80°C
operating for fixed installation		-50°C bis +80°C
for drag chain installation		-20°C bis +60°C
short cut		max. +150°C (≤ 5 sec.)

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LEONI Part No.:
LEHC 004897 Rev.0

Chemical properties

oil resistant in accordance to VDE 0282 part 10 / HD 22.10 S2 (test method to EN60811-2-1)
flame retardant in accordance to UL 1581 Vertical Wire Flame Test (VW-1)
flame retardant in accordance to CSA C22.2 Vertical Flame Test (FT-1)
flame retardant in accordance to IEC 60332-1-2
halogen free in accordance to IEC 60754-2
free of silicon and FCKW



the cable corresponds to EU – directive 2002/95/EG (RoHS)

Standard

UL Subject 758, Style 20234 and CSA - C22.2 No. 210



E 47543

Cable is approved to UL Style 20234 80°C 1000V VW-1 and cUL AWM I/II A/B 80°C 1000V FT-1

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Subject to alterations if new realization will make it necessary.

FELTEN Wire & Cable Solutions BV

Habraken 2401
5507 TM Veldhoven
The Netherlands

www.feltenwcs.com
email: sales@feltenwcs.com
Phone: +31(0)40-8200950

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